

MEMO 552

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BSF - PRODUCTION

Dato: 21.04.2015

Siste rev.:

Dok. nr.: K4-10/552E

Sign.: els

Sign.: Control:

BSF - PRODUCTION







1.1 BSF-, column unit, beam unit and knife



1.3 Threaded rods for reinforcment



1.5 Column unit with threaded rods and plate washers



1.2 Column unit



1.4 Column unit with threaded rods and plate washers



1.6 Column units in pear connected with threaded bar

MEMO 550





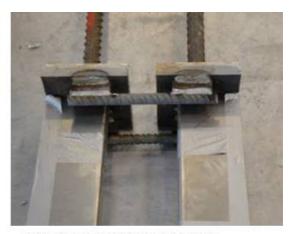
2.1Column units in pear connected with threaded bar



2.3 Shorter bars connected with thread sleeve



2.5 Guiding knife in right position Important



2.2 Column units welded together with reinforcement bar



2.4 Double side BSF in the form



2.6 Magnet guiding knife

MEMO 550





3.1 Form ready for double side BSF



3.2 Finished column with BSF column unit



3.3 Unit for Beam-Beam connection and T-connection beam-beam B-B



3.4 BB unit with threaded bars and washer



3.5 Double Beam-Beam unit connected with threaded bars and thread sleeves



3.6 B-B unit ready to be cast







4.1 Placed with magnet in steel form



4.3 Beam unit inside the reinforcement cage



4.5 Endplate with guiding knife Important



4.2 Ready for insert the beam unit, note the strips in top of the saddle bars, makes it easier to insert the BSF



4.4 Endplate with guiding knife Important



4.6 BSF-into final position in the form







5.1 Beam unit inside the reinforcement cage



5.3 Special L-Beam with BSF



5.5 Inverted T-beam with BSF



5.2 Beam unit inside the reinforcement cage



5.4 Special L-Beam with BSF



5.6 Finished beams with BSF